



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-111
Job Sheet 179604



Part No: D205-634-111

Job Qty: 1 ea

Part Name: Skidtube with Run-on Landing Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV I SHEET 12 IPP revA 11.09.26 new issue EC verified by:DD IPP REV:B 12.01.23 AS PER ECN11-684 DD VERF:EC IPP REV:C 13.03.21 AS PER ECN13-544 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Stores/Pkg-1		3-89	JUL 26 2018
110	Packaging	1 pcs	8/3/18	8/3/18	0.00	0.00	Packaging1-2		3-89	JUL 26 2018
120	QC	1 pcs	8/3/18	8/3/18	0.00	0.00	QC4		9-89	SAB
130	Packaging	1 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-1		21	JUL 26 2018
135	DC	1 pcs	8/3/18	8/3/18	0.00	0.00	DC		21	JUL 26 2018
140	QC21-FG	1 Ea	8/3/18	8/3/18	0.00	0.00	QC21		9-89	JUL 26 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-634-111 Location : FG073
Descriptions: 135 - Photocopy bluefile & type labels per PPP D205-634-111 CHG 004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-141	Replacement Skidtube with Run-on Landing Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5090389
K10003	Saddles	1 Ea (1 ea)	90-Start up Operation	5082113

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-141	1	1	0
	K10003	1	6	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 11:03 AM Dart.lajeunesse.marie

5090389 (X1R+1)



DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Work Order: _____	Rework ☐	Cross tube ☐	Water Jet ☐
Part No. _____	Scrap ☐	Small Fab ☐	Prod. Eng. Coord. ☐
NCR No. _____	Use-as-is ☐	Finishing ☐	Rec/Store/Packaging ☐
Date: _____	Suspected Unapproved ☐	Skid-tube ☐	Supplier ☐
Step #: _____	Machining ☐	Thermoforming ☐	Engineering ☐
Description Work Order Deviation		Large Fab ☐	Quality ☐
		QTY Effect	Other ☐
			MRB (QS1042) Approval
			Completed By
			Lead hand / Supervisor Approval Verification
			QC / QA Coordinator Approval

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Container No: S096635

Part: D205 - 634 - 111

Job No: 179604

Serial No/Batch: S096635

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: TC STC SH96 - 88 Issue 2, FAA STC SR00563NY 08/08/11, EASA S

DART
AEROSPACE

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Root Cause		FAI	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
OTHER: _____			

Positioned Wrong		Weld	
☐	Outside Dimensions	☐	Wrong Stock Pulled
☐	Over/Under tolerance	☐	Out of Sequence
☐	Part Incorrect	☐	Off-set
☐	Part Lost/Missing	☐	Mislabeled
☐	Part Moved	☐	Fit/Function
☐	Drawing	☐	Misaligned/off center
☐	Finish	☐	
☐	Misread	☐	
☐	Turning Sequence	☐	

Kim Johnston

From: Sonia Quirion
Sent: Thursday, July 26, 2018 11:41 AM
To: Kim Johnston; Michelle GagnonDonovan
Subject: l/b

D205-634-111 S096635 red and white x1 please

PAGE 1 OF 1

Description: SKIDTUBE STD w/ TRAINING WEARPLATES

[illegible]